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SOURCE

Newspapers as indicated.

SCORE CUTTING-TOOL DISTRIBUTION; "KALIBR" PLANT COMPLETES PLAN

CUTTING-TOOL SITUATION CRITICAL -- Loningradskaya Fravda, No 221, 18 Sep 49

Many Leningrad machine-building enterprises are suffering from an acute shortage of cutting tools. Drills, milling cutters, screw-cutting dies, screw taps, cutting dies, and broaches of a wide variety are in demand. Hard-alloy cutting tools are in particularly short supply.

The Morthwest Office of the Ministry of Machine-Tool Building has been ordered to centralize the supply and distribution of standard cutting tools in the Leningrad area. So far the office has botched the job completely. Not more than 20-25 percent of orders placed have been filled. The answer is always the same -- not in stock, not yet received, don't carry it, don't know when we'll have it.

The Sestroretsk Tool Plant imeni Voskov must bear much of the blame for this situation. For many months it has repeatedly failed to make delivery on schedule to the Morthwest Office. The deliveries which are made are inadequate both in quantity and in type of tool. Over the past 8 months, for instance, the plant has delivered only 7,000 rubles' worth of large drills (48-52 millimeters) instead of the contracted 100,000 rubles' worth. Keyway millers, end millers with tapered shanks, helical drills and other items failed to come in the required quantities. Director Vesnovskiy can offer no convincing excuses. He pleads insufficient metal, but on the other hand pours the metal he does have into products nebody wants. His shops are badly organized; lines stand still for want of machinery and personnel.

MEN MACHINES MAKE MEDICAL, LABORATORY EQUIPMENT -- Vechernyaya Moskva, No 219, 14 Sep 49

Several dozen automatic machines of high precision and great productivity have been built at the "Tekhnolog" Plant for making medical instruments and laboratory equipment. At present, a new machine designed to make 1,000 flasks

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per hour is being built. By 7 November this machine will be in series production. The plant is also completing work on a new lense-grinding machine which will perform the most complex grinding and polishing operations. The Five-Year Plan gross-production quota is due for completion on 7 November and the year plan on 15 November.

IMPROVEMENTS SPEED PLANT OPERATIONS -- Pravda Ukrainy, No 211, 7 Sep 49

Electric motors on the lathes in the Moscow Machine-Tool-Building Plant imeni Ordzhonikidze have been replaced with more powerful ones, pulleys of greater surface area have been installed, and the stands of the machineu have been reinforced. As a result of these measures, the spindle revolution for the lathes has been upped from 600 to 600 revolutions per minute.

There has been extensive introduction of cutting tools of hard alloys, and a cutting speed of 200 meters per minute has been attained as against the plan speed of 40-70 meters.

KALIHR TOPS 5-YEAR GOALS -- Vechernyaya Moskva, No 221, 16 Sep 49

The Kalibr Plant completed its Five-Year Plan gross-production quota in 3 years, 7 months. The level of production planned for 1950 was exceeded 2.5 times. Labor productivity has doubled and the cost of production has been cut almost in half.

HEW-TYPE STAKEAMOVITE SCHOOLS SPREAD -- Pravda Ukrainy, No 211, 7 Sep 49

The Ministry of Machine and Instrument Building has Tostered the opening in the Moscow "Kompressor" Plant of an interplant Stakhanovite school for high-speed metal cutting.

Under this new reciprocal education program, workers from 20 plants in Moscow and Moscow Oblast will study at "Kompressor." Similar schools will be started in Kiev, Khar'kov, Sverdlovsk, Tashkent, and other cities.

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